

THE CLAIMS

What is claimed is:

5 1. A method of recycling a donor wafer after detachment of a useful layer of a semiconductor material therefrom, wherein the donor wafer, after detachment of the useful layer, includes a substrate, a buffer structure on the substrate and a remaining portion of the useful layer, which method comprises removing at least part of the remaining portion of the useful layer in order to provide a donor wafer surface that is suitable for use in a
10 subsequent detachment of a useful layer.

2. The method of claim 1, wherein the remaining portion of the useful layer is removed chemically.

15 3. The method of claim 2, wherein the remaining portion of the useful layer is removed by selective chemical etching.

20 4. The method of claim 3, wherein the selective chemical etching includes at least one etching fluid having an etching power which is substantially greater for the useful layer than for the buffer structure, so that the buffer structure acts as an etching stop layer for the at least one etching fluid.

25 5. The method of claim 4, wherein the buffer structure comprises a material that differs from that of the useful layer in that:

- the materials are different;
- the materials contain atomic elements which are substantially identical except for at least one atomic element;
- the materials or each are substantially identical, but at least one atomic element in one material has an atomic concentration which is substantially different from that of the same atomic element in the other material; or
- the materials have different porosity densities.

6. The method of claim 2, wherein the chemical etching is preceded, followed or both preceded and followed by a mechanical eroding of the wafer surface.

7. The method of claim 6, wherein the mechanical eroding includes polishing,
5 grinding or abrasion.

8. The method of claim 1, wherein, before detachment, the buffer structure includes a buffer layer and an additional layer that has (a) a thickness which is sufficient to contain defects therein or (b) a surface lattice parameter which is substantially different
10 from that of the substrate.

9. The method of claim 8, wherein the mechanically removing includes removing all of the remaining portion of the useful layer and part of the additional layer or all of the additional layer and part of the buffer layer.

15 10. The method of claim 1, which further comprises providing at least one new layer on the donor wafer after removing at least part of the remaining portion of the useful layer so as to form a new useful layer or new buffer structure above the existing buffer structure.

20 11. The method of claim 10, which further comprises, before detachment, providing the donor wafer with an overlayer which includes the useful layer to be detached, and wherein the mechanically removing removes any portion of the overlayer that remains after detachment.

25 12. The method of claim 11, wherein the overlayer includes
(a) a material selected from the group consisting of SiGe and strained Si;
(b) a material selected from the group consisting of AsGa and Ge; or
(c) InP or another alloy of Group III-V elements.

30 13. The method of claim 10, which further comprises providing at least two new layers on the donor wafer after removing at least part of the remaining portion of the

useful layer so as to form an interlayer between the buffer structure and the new useful layer, with the interlayer optionally being provided by layer growth.

14. The method of claim 13, wherein the interlayer includes

- 5 (a) a material selected from the group consisting of SiGe and strained Si;
 (b) a material selected from the group consisting of AsGa and/or Ge;
 (c) an alloy of Group III-V elements; or
 (d) a material selected from the group consisting of InP and a Group III-V material having a lattice parameter substantially identical to that of InP.

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15. The method of claim 13, wherein the buffer structure has a composition that includes an atomic alloy of binary, ternary, quaternary or of higher degree, selected from the group consisting of Group IV-IV elements; Group III-V elements, and Group II-VI elements.

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16. The method of claim 1, wherein

- (a) the substrate includes Si and the buffer structure includes a SiGe buffer layer having a Ge concentration that increases with thickness and a relaxed SiGe layer on the buffer layer;

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(b) the substrate includes AsGa and the buffer structure comprises a buffer layer comprising an atomic alloy of Group III-V elements of ternary or higher degree that is selected from possible (Al,Ga,In)-(N,P,As) combinations with at least two additional elements selected from the group consisting of Group III and Group V elements, wherein the two additional elements have a concentration that changes gradually with thickness of the buffer layer;

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(c) the donor wafer has at least one layer that includes carbon with a carbon concentration in the layer which is less than or equal to about 50%; or

(d) the donor wafer has at least one layer that includes carbon with a carbon concentration in the layer which is less than or equal to about 5%.

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17. The method of claim 1, which further comprises:

providing a zone of weakness beneath the donor wafer surface;
bonding the donor wafer surface to a surface of a receiving substrate; and

detaching a useful layer from the donor wafer along the zone of weakness

18. The method of claim 17, wherein the method further comprises, before the bonding step, forming a bonding layer on the donor wafer surface.

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19. The method of claim 17, wherein the zone of weakness is formed by implantation of atomic species or by porosification.

20. The method of claim 1, wherein the useful layer that is detached includes
10 part of the buffer structure.

21. The method of claim 1, wherein the donor wafer includes, before detachment, an overlayer located on the buffer structure, and the useful layer that is detached includes at least part of the overlayer.

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22. The method of claim 1, which further comprises providing a protective layer in the buffer structure of the donor wafer, with the protective layer being of a material that is different from that of the buffer structure so that the buffer structure can be removed by etching with an etchant having an etching power which does not remove the
20 protective layer.

23. The method of claim 1, which further comprises providing a protective layer in the buffer structure of the donor wafer, with the protective layer being of a material that is different from that of the buffer structure so that the buffer structure can be
25 removed by selective mechanical abrasion, wherein the material of the protective layer is a semiconductor and the material of the buffer structure is more easily removed mechanically than the protective layer.

24. The method of claim 23, wherein the selective mechanical abrasion is
30 implemented by polishing, abrasion combined with abrasive etching, or abrasion combined with chemical etching.

25. A donor wafer produced according to the method of claim 1.

26. The donor wafer of claim 25, wherein all of the useful layer is removed so that only the substrate and the buffer structure is present.

5 27. The donor wafer of claim 26, wherein the buffer structure includes a buffer layer and an additional layer, with the additional layer having a thickness which is sufficient to contain defects or having a surface lattice parameter which is substantially different from that of the substrate, and a portion of the additional layer remains on the buffer structure.

10 28. The donor wafer of claim 26, wherein the buffer structure includes a protective layer of a material that is different from that of the buffer structure so that the buffer structure can be removed by etching with an etchant having an etching power which does not remove the protective layer.

15 29. The donor wafer of claim 26, wherein the buffer structure includes a protective layer of a material that is different from that of the buffer structure so that the buffer structure can be removed by selective mechanical abrasion, wherein the material of the protective layer is a semiconductor and the material of the buffer structure is more easily removed mechanically than the protective layer.

20 30. The donor wafer of claim 26, wherein the buffer structure includes an overlayer and a portion of the overlayer remains on the buffer structure.

25 31. The donor wafer of claim 30, further comprising an interlayer between the substrate and the overlayer.

30 32. The donor wafer of claim 30, wherein the overlayer includes
(a) a material selected from the group consisting of SiGe and strained Si;
(b) a material selected from the group consisting of AsGa and Ge; or
(c) InP or another alloy of Group III-V elements.

33. The donor wafer of claim 30, wherein the interlayer includes

- (a) a material selected from the group consisting of SiGe and strained Si;
 - (b) a material selected from the group consisting of AsGa and/or Ge;
 - (c) an alloy of Group III-V elements; or
 - (d) a material selected from the group consisting of InP and a Group III-V material
- 5 having a lattice parameter substantially identical to that of InP.

34. The donor wafer of claim 26, wherein the buffer structure has a composition that includes an atomic alloy of binary, ternary, quaternary or of higher degree, selected from the group consisting of Group IV-IV elements; Group III-V elements, and Group II-VI elements.

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35. The donor wafer of claim 26, wherein
- (a) the substrate includes Si and the buffer structure includes a SiGe buffer layer having a Ge concentration that increases with thickness and a relaxed SiGe layer on the buffer layer;
 - (b) the substrate includes AsGa and the buffer structure comprises a buffer layer comprising an atomic alloy of Group III-V elements of ternary or higher degree that is selected from possible (Al,Ga,In)-(N,P,As) combinations with at least two additional elements selected from the group consisting of Group III and Group V elements, wherein the two additional elements have a concentration that changes gradually with thickness of the buffer layer;
 - (c) the donor wafer has at least one layer that includes carbon with a carbon concentration in the layer which is less than or equal to about 50%; or
 - (d) the donor wafer has at least one layer that includes carbon with a carbon concentration in the layer which is less than or equal to about 5%.
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36. Donor wafer having supplied a useful layer by detachment and capable of being recycled according to the method of claim 1, wherein the wafer successively includes a substrate and a remaining part of the buffer structure.